Insp.

Friday, July 22, 2011 11:34:36 AM Accept Item ID: D3404-1 Setup Start **Revision ID:** Stop Item Name: GHW Lug **Start Qty: 60.00 Start Date:** 7/22/2011 **Cust Item ID:** Required Date: 8/22/2011 Req'd Qty: 60.00 **Customer:** Reference: Run Start Process Plan: Date: \\\(\o\)/22 Tooling: Date: Approvals: Stop SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Tool ID Tool # Plan Accept Reject Reject Work Center ID Description **Run Hours** Code **Qty Qty** Number Stamp Draw Nbr **Revision Nbr** D3404 Rev C 100 K- 11/07/26 60 BAND SAW 0.00 Bandsaw Memo Cut blank: 2.750" long Jeaspa Bandsaw 0.00 HAAS CNC VERTICAL MACHINING #1 CL 11/07/22 60 0.00 PP: 14572 1-Machine as per Folio FA555 and Dwg D3404□Dwg Rev: HAAS ONC vertical machine #1 □2-Deburr esser Pro to Dan's Recision machine as par day 03404 Rev. C. 11/08/23 120 QC2-Inspect parts off machine FAI/FAIB 0.00 QC 16c'd Quality Control

Memo

Ale'd tinspect fartransit damage attached caf c to w10.

Dart Aerospace Ltd

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W/O:			V	ORK ORDER CHANG	ES						
DATE	STEP	PRO	OCEDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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Part No	•	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA	\ :	Date: _	·		
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DATE	STEP	Description of NC		Corrective Action Secti		Verific	ication Approval		Approval		
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Work Order ID 72326 Friday, July 22, 2011 11:34:36 AM

Page 2

Item ID:

D3404-1

Accept

Setup Start

Stop



Revision ID:

Item Name: GHW Lug

Start Date: 7/22/2011

Required Date: 8/22/2011

Start Qty: 60.00

Req'd Qty: 60.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

Date:

SPC (Y/N):

Set Up/

Date:

Stop

Sequence ID/

Work Center ID

130

140

Quality Control

Operation Description

QC Inspect parts - second check

Memo

Run Hours 0.00

Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

counter

Identify as per dwg & Stock Location:

0.00

0.00

E 11-8 -24.

Packaging

Packaging

150

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

Memo

0.00

Dart Aerospace L	td
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Picklist Print

Friday, July 22, 2011 11:34:33 AM

Work Order ID: 72326

Parent Item:

D3404-1

Parent Item Name: GHW Lug



Start Date: 7/22/2011

Required Date: 8/22/2011

Start Qty: 60.00

Required Qty: 60.00

Comments:

IPP Rev:A□05.09.01□New issue□KJ/JLM□

IPP rev B 09.01.28 new geometry rev.C

EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.750X2.500	411: 140 E1 4 1111 45 11 (5 3 F (8 1108)	Purchased	No			100	f	36.0060	0.2291	14.46947			
304 BAR .750 X 2.50										K-	11/c	7/20	ó

Location	Loc Oty	Loc Code	
MAT050	36.006		
115869	10.8		
∼116765	23.206		12.42
116808	2		≥,00

D3404-1P

X60

CZ11/08/23 (60

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D3404-1 GHW LUG

CL1/107/22 W19:72326

NOTES: 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR PER MIL-S-5059 (ANNEALED) 2B FINISH OR AMS 5513/5524 REF. DART SPEC. M304B

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.030 TO 0.060 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.34 lbs

С

DRAWING REDRAWN IN SOLIDWORKS WITH CURRENT STANDARDS AND TRANSFERED TO "B" SIZE BORDER. B6-2, 2.30 RAD WAS 2.13. C7-2 1.14 DIM WAS 1.20. 08.12.02

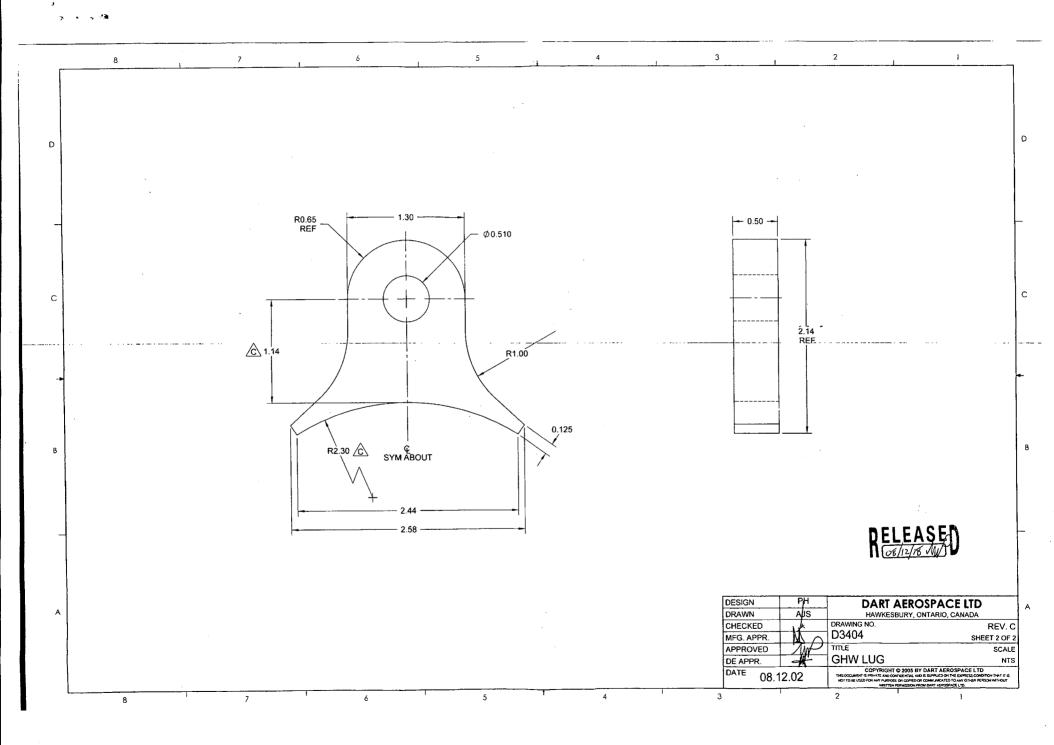
165

UPDATE	M-SPEC		Fn	05.06.14				
NEW IS	SUE		PH	05.03.08				
		DESCRIPTION	BY	DATE				
N	P _i H	DART AEROSPACE LTD						
N	AUS	HAWKESBURY, ONTARIO, CANADA						
KED	A	DRAWING NO.		REV. C				
PPR.		D3404		SHEET 1 OF 2				
OVED	JAD	TITLE		SCALE				
PR.	-#	GHW LUG	NTS					
08.1	12.02	COPYRIGHT © 2005 BY DART AEROSPACE LTD THIS DOCUMENT IS MINATE AND CONFIDENTLY, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS HOT TO BE LISED FOR ANY PURPOSE OR COPIED ON COMMUNICATION TO ANY OTHER PERSON WITHOUT WITTON PERMISSON WITHOUT DART AEROPACE LTD.						
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DATE	STEP	Description of NC			ction B	Veri	ication	cation Approval	Approval
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Dart Aerospace Ltd

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Tel: l	613) 835	-3097 F	ars, ON K0A-3HO Fax:(613) 835-3760 ion-tools.com		PACKING SL				
		1270 A	AEROSPACE LTD. Aberdeen Street esbury ON K6A-1K7	<u> </u>	Number: Date: Customer's Order:	August 23, 2011 PO14572			
Item#	Line#	Qty	Part #	Description		Status			
1 2	1 2.	60 40	D3404-1revC = D3414-3revC = C \(\frac{1}{08123} \)	GHW Lug Lug Assembly, Lug		Complete Complete			
						₽>			

Received by:_______Date: _

Number of Packages: Boxes

Bags Bundles

12

2560 Devine Road, Vars, ON KOA3HO Tel:(613) 835-3097 Fax:(613) 835-3760 support@dans-precision-tools.com

RE: CERTIFICATE OF COMPLIANCE

To: DART AEROSPACE LTD.

1270 Aberdeen Street Hawkesbury ON K6A-1K7

Tel: (613) 632-5200 Fax: (613) 632-5246

- We Certify that the part listed below meets the intent of the Purchase Order, and all applicable drawings and specifations.

Sulodzy

Date

: 23-Aug-11

Purchase Order: PO14572

Packing Slip

T.F

10677

Part Number

T.

: D3404-1revs

Quantity

60)

Per:

For Dan's Precision Tools Inc.